

# BATH INSTALLATION INSTRUCTIONS

PLEASE READ CAREFULLY AS NOT ALL BATH INSTRUCTIONS ARE THE SAME



**STEP 1** Prior to installation, check thoroughly for defects

- STEP 2**
- Remove plastic film prior to installation
  - Ensure that the product has no chips and is not cracked, this includes the waste outlet area
  - Ensure that all visible surfaces are free from scratches.
  - Ensure that there is no twisting or distorting of the product
  - Ensure the bath suitably drains water when levelled

The above checks are essential prior to installation as the manufacturer has no control over storage, transportation and delivery once it leaves the Oceano warehouse.

The manufacturer will not be held responsible for removal or replacement cost of a bath as a result of the bath having a defect, if said defect was identifiable prior to installation.

## Installation of the bath will be treated as acceptance of quality.

Water temperature must not exceed 50°C as this may cause damage to the bath surface. All Oceano baths have a self supporting base, the base is moulded onto the underside of the bath during manufacturing.

- Each bath has 4 support feet within the support base, each foot must be fully supported at all times. *See Figure 1.*
- The feet must sit on a solid base or frame, at no stage should the outer rim of the bath be used to totally support the bath. Outer edge of bath can sit on timber frame or frame can be inside edge of bath depending on frame design.
- At this stage it is imperative to ensure all the support is coming from the base of the bath and no stress is placed on the outside edges of the bath rim.
- There is no need for a mortar bed between the support feet as long as they are sitting firmly on a solid base or frame.
- Once firm base is confirmed for the bath use a generous amount of silicone on each foot to hold bath in position, allow for silicone to cure before commencing any further work. This ensures bath will not move.
- If required the bath can be installed using a 4 to 1 mortar bed, the mortar bed must support the entire underside of the bath including the support feet.
- If your bath has a tile flange check out studs enough to allow for tile flange to sit behind the plaster or villa board. *See Figure 2.*

- If your bath is an island bath installation ensure the base of the bath has full support, the outer edge should not be used to support the bath .
- Bath must be installed level to ensure base drains correctly.
- It is recommended bath is sat in position level and water tested to ensure it drains correctly prior to completion of installation.

## Waste installation

- Run a generous bead of silicone around the underside of outlet flange and position into bath. Once outlet is firmly fixed into position ensure all excess silicone is cleaned from the bath surface.

**Cleaning** – Use a soft cloth with warm soapy water or general household detergent, DO NOT use bleach, abrasives such as steel wool or abrasive cloths as they can damage the surface.

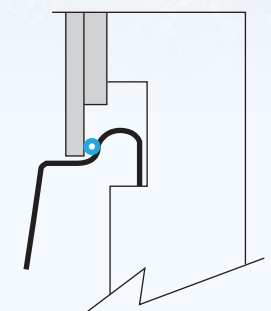
**Installer** - Please leave a copy of the installation instructions for the end user.

Failure to follow instructions will void warranty

Figure 1



Figure 2



**10 Year  
Replacement  
Warranty\***

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**oceano**  
BATHROOM

All nominated sizes are approximate and correct at time of publication. Oceano reserves the right to make modifications without prior notice. \*Conditions Apply. Updated March 2024